

## WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER **2499 - CPR - 0116236-00-03**  
 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION  
 WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER:	<b>JOSEF JASPER</b> <b>BEHÄLTER- UND APPARATEBAU GMBH &amp; CO. KG</b> HALVERDER STRASSE 2 D - 48496 HOPSTEN
PRODUCTION SITE(S):	OTTO-HAHN-STRASSE 5 D - 48480 SCHAPEN
TECHNICAL SPECIFICATION:	EN 1090-2:2018-09 DIBT- ZULASSUNGSBESCHEID Z-30.3-6
EXECUTION CLASS:	STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2
WELDING PROCESS(ES):	III - E - ARC FLASH WELDING 121 - UP - UNDERPULSE WELDING 135 - MAG - METAL ACTIVE GAS WELDING 136 - MAG - METAL - FILLING WELD WELDING 138 - MAG - FILL WIRE WELDING 141 - TIG - TUNGSTEN INERT GASS WELDING
BASIS MATERIALS:	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088
RESPONSIBLE WELDING COORDINATOR:	JOSEF-DANIEL JASPER BORN 19.12.1971 WELDING ENGINEER/EWE (DVS/EWF)
REPRESENTATIVES:	HANS-GEORG HUSMANN BORN 04.09.1960 WELDING ENGINEER (DVS)
START OF VALIDITY:	26.09.2018
NEXT INSPECTION:	25.09.2020 (ON-SITE INSPECTION)
CERTIFICATE REG. NO.:	<b>SCH 0116236-00-03</b>
COMMENTS:	WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH. FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z- 30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 08.11.2018

  
 Dipl.-Ing. René Lövenich  
 Head of Certification Body



DIN EN 1090

CONFORMITY OF THE COMPANY PRODUCTION CONTROL

**2499 - CPR -0116236-00-03**

IN ACCORDANCE WITH THE REGULATION (EU) NO. 305/2011 OF THE EUROPEAN PARLIAMENT AND THE COUNCIL ON THE 9TH OF MARCH 2011 (CONSTRUCTION PRODUCTS REGULATION - CPR) THIS CERTIFICATE IS VALID FOR:

MANUFACTURER: **JOSEF JASPER**  
**BEHÄLTER- UND APPARATEBAU GMBH & CO. KG**  
HALVERDER STRASSE 2  
D - 48496 HOPSTEN

PRODUCTION SITE(S): OTTO-HAHN-STRASSE 5  
D - 48480 SCHAPEN

HARMONISED STANDARD: EN 1090-1:2009 + A1:2012-02

PRODUCT(S): STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC3 IN ACCORDANCE WITH EN 1090-2

INTENDED USE: FOR SUPPORTING PURPOSES IN ALL TYPES OF BUILDINGS

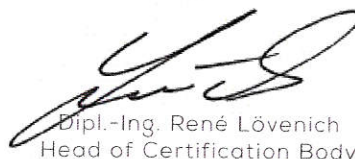
PRODUCTION SCOPE: PRODUCTION: CUTTING-HOLE-FORMING,  
WELDING INCLUDING ZFP (VT, PT, MT, UT, RT-FI)  
AND MECHANICAL CONNECTION

START OF VALIDITY: 26.09.2018

NEXT INSPECTION: 25.09.2020 (ON-SITE INSPECTION)

COMMENTS: THIS CERTIFICATE INCLUDES AN ANNEX AND THE WELDING  
CERTIFICATE(S):  
**SCH 0116236-00-03**

Bonn, 08.11.2018



Dipl.-Ing. René Lövenich  
Head of Certification Body

## ANNEX

DECLARATION METHODS:

ZA 3.2 TO ZA 3.5 (PROCESSES 1, 2, 3A AND 3B) IN ACCORDANCE WITH EN 1090-1

ASSESSMENT AND VERIFICATION OF  
CONSTANCY OF PERFORMANCE  
SYSTEM 2+

CERTIFICATION OF AN ACCREDITED AND NOTIFIED BODY ON THE BASIS OF INITIAL INSPECTION OF THE MANUFACTURING PLANT AND OF FACTORY PRODUCTION CONTROL AS WELL AS CONTINUOUS SURVEILLANCE, ASSESSMENT AND EVALUATION OF FACTORY PRODUCTION CONTROL.

PERIOD OF VALIDITY:

THIS CERTIFICATE REMAINS VALID AS LONG AS THE ASSESSMENT PROCESSES AND/OR REQUIREMENTS STATED IN THE HARMONISED STANDARDS FOR THE APPRAISAL OF THE PERFORMANCE OF THE DECLARED CHARACTERISTICS REMAIN UNCHANGED AND THE PRODUCT AND THE PRODUCTION CONDITIONS AT THE SITE(S) ARE NOT SUBSTANTIALLY CHANGED, AT THE LONGEST HOWEVER UNTIL THE NEXT REGULATION INSPECTION.